

# Module ChE-311 Biochemical Engineering

## **Downstream processing Exercices Lecture 4 Liquid-solid adsorption and chromatography**

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## Exercise 4.1

# Adsorption kinetics

20 ml of an antibiotic solution with initial concentration  $C_0 = 30.0$  mg/ml were contacted with 2.5 g of an adsorption resin. The evolution of the solute concentration in the liquid phase was measured as a function of contacting time. The results are given in the table below.

Assuming the kinetics is of the second order, determine the adsorption rate constant  $k_2$  and the equilibrium concentration  $q_{eq}$ . Please don't forget to specify the units for these parameters.

t [min]	0	2	5	10	18	30
C [mg/ml]	30.0	24.4	20.4	17.4	15.4	14.1
q [mg/g]						

## Exercise 4.2

# Adsorption isotherm

To characterize the adsorption isotherm of an antibiotic on a resin, 20 mL of antibiotic solutions with variable initial concentrations  $C_0$  were contacted with 2.5 g adsorbent. The residual concentration  $C_{\text{equ}}$  was measured in the liquid phase once equilibrium was reached. The results are given in the table below.

**Also, use the result of Exercise 4.1 to complete the table.**

$C_0$ [mg/ml]	0.0	10.0	20.0	30.0	40.0	50.0
$C_{\text{equ}}$ [mg/ml]	0.0	2.3	6.0		19.0	27.3
$q_{\text{equ}}$ [mg/g]						

Calculate the adsorbed concentrations at equilibrium  $q_{\text{equ}}$  and treat the data according to the Langmuir model to determine the parameters of the isotherm curve.

Hint: to linearize the Langmuir model, try plotting  $C_{\text{equ}}/q_{\text{equ}}$  as a function of  $C_{\text{equ}}$ . What do you obtain? How do you extract the parameters from the obtained slope and intercept?

## Exercise 4.3

# NPT and HETP for a preparative column

A pulse injection was performed at time  $t=0$  to determine the packing efficiency of a preparative chromatography column (diameter 5 cm, bed length 36 cm). The resulting peak is shown in the figure below.

Determine the number of theoretical plates NPT and the height equivalent to a theoretical plate HETP.

